



Uatey United Elchem **Industries**

HERCULES®



Category 1

Plastic Pipe Cements and Primers

Oatey sells only Lo-VOC solvent cements, which means they are compliant with the South Coast Air Quality Management District (SCAQMD) Rule 1168 and the Ozone Transport Commission (OTC) standards. Plus they meet ASTM, NSF and UPC standards for a wide variety of applications, including potable water, DWV, industrial, pool/spa, turf/irrigation, sewer and many more. With Oatey you get more than just the strongest solvent welded joint - you get the confidence of the top selling brands, backed by years of extensive research and leadership in the plumbing industry. That's why Oatey has been the choice of plumbing professionals for nearly 100 years.



Blue Lava Hot PVC Cement (see page 10) The HOTTEST PVC cement in the industry

Maximize your productivity in all weather climates. Blue Lava Hot PVC Cement can handle any job, from irrigation and agriculture to pool and spa and is perfect for damp or humid conditions.

- **Fast** sets up 25-50% faster than other "hot" cements on the market.
- Hot quickly melts pipe surface to weld the joint. Priming step not necessary where local codes permit.
- Thick Blue Lava is two to five times thicker than other "hot" cements, which means it clings to the pipe surface better, and doesn't end up on the floor.

Systems can be hydrostatically tested up to 75 PSI after 15 minutes, and up to 180 PSI after 30 minutes (at temperatures above 60° F and up to 2" pipe diameter).

Oatey Blue Lava Hot PVC Cement – nothing is hotter!



Orange Lava Hot CPVC Cement The HOTTEST CPVC cement in the industry

Orange Lava Hot CPVC Cut-In Cement is perfect for any repair job that requires minimal downtime for existing plumbing systems. With the lowest set-up and cure times in the industry, Orange Lava also has the highest concentration of THF.

- Fast Fast bond strength of up to 250 PSI in just 10 minutes in lab conditions —so fast it eliminates the need for bracing.
- Hot quickly melts pipe surface to weld the joint. Priming step not necessary where local codes permit.
- **Thick** Orange Lava is two to five times thicker than other "hot" cements, which means you get more cement on the pipe, and less on the floor.

Oatey Orange Lava Hot CPVC Cut-In Cement – our hottest cement yet!





PVC CEMENTS

PVC Regular Clear Advanced Cement

- Regular-bodied clear cement for use on PVC pipe and fittings up to 4" for DWV Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- · Sets up quickly.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
31925	4 oz.	PVC Regular Clear Advanced	24
31926	8 oz.	PVC Regular Clear Advanced	24
31927	16 oz.	PVC Regular Clear Advanced	24
31928	32 oz.	PVC Regular Clear Advanced	12
31929	Gallon	PVC Regular Clear Advanced - Wide Mouth Can	6



#31928 shown

SPECIALTY SOLVENT CEMENTS









PVC Blue Lava Hot Cement

- Medium-bodied blue cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Very fast-setting "Hot" cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended for potable water, sewer and DWV applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
32160	4 oz.	PVC Blue Lava Hot Cement	24
32161	8 oz.	PVC Blue Lava Hot Cement	24
32162	16 oz.	PVC Blue Lava Hot Cement	24
32163	32 oz.	PVC Blue Lava Hot Cement	12
32164	Gallon	PVC Blue Lava Hot Cement	6



#32168 shown





Orange Lava Hot CPVC Cut-In Cement

- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Very fast setting "Hot" cement, 25-50% faster than other CPVC cements.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
32166	8 oz.	Orange Lava CPVC Cut-In Cement	24
32167	16 oz.	Orange Lava CPVC Cut-In Cement	24
32168	32 oz.	Orange Lava CPVC Cut-In Cement	12

